

Brayco Micronic SV/4

Synthetic subsea production control fluid

Description

Castrol Brayco Micronic[™] SV/4 is a synthetic hydrocarbon control fluid specifically formulated for use as the control medium in closed loop surface and subsea production control systems. The fluid incorporates all the features required for operation throughout the control system including Sub Surface Safety Valves (SSSV) and intelligent well completions.

Castrol Brayco Micronic[™] SV/4 has been developed and qualified using rigorous industry and equipment manufacturers quality standards. Qualification testing was carried out in accordance to Industry Standard API 17F Annex C (Rev4, Nov. 2017) requirements.

Application

- Designed for use in all conventional and high pressure, high temperature applications (according to API 17F Annex C, Rev4, Nov. 2017).
- Can operate over a temperature range of -40°C (-40°F) to 200°C (392°F).
- Suitable for use within Electro-Hydraulic Multiplex (EH-Mux) or direct hydraulic control systems.
- Designed for use throughout the entire production and workover control systems, covering Topsides and Subsea applications: both open water and well bore; and Downhole from control of a single SSSV through to complex intelligent well completions.
- May be used as compensation fluid in systems such as subsea manifold valves, or in equipment requiring lubrication such as subsea HPU.

Advantages

- Environmental testing for OSPAR registration has been completed.
- Thermal stability. Operating capability up to 200°C (392°F).
- Maintains corrosion performance with seawater contamination.
- Tolerant of the high well temperatures encountered by those parts of the control system located at the well bore.
- Compatible with a wide range of system materials commonly used in subsea control systems, including metals, elastomers and thermoplastic. More detailed compatibility information is available on request.
- Fully compatible and miscible in all proportions with other products in the Castrol Brayco Micronic range.
- Tested and approved by key OEMs / equipment manufacturers. Get in contact with your Castrol Technical Expert to get the full list of OEM approvals.



Castrol Brayco Micronic[™] products have been verified as achieving carbon neutral status* in accordance with BSI's PAS 2060** since 2021.

^{**}See www.castrol.com/cneutral for more information.

Typical Physical Characteristics

		Castr	ol Brayco	Micronic	™ SV/4			
		Rheo	logy at A	mbient Pr	essure			
Property	@ units	-25°C	0°C	25°C	50°C	100°C	150°C	200°C
Density	g/ml	0.8593	0.8421	0.8248	0.8076	0.7732	0.7387	0.7042
	lb/ft ³	53.64	52.58	51.49	50.42	48.27	46.12	43.97
Kinematic Viscosity	mm²/s	201.9	40.0	16.3	6.3	2.4	1.3	0.9
Bulk Modulus	N/m ² (x 10 ⁹)	1.73	1.51	1.31	1.13	0.85	0.66	0.52
	psi (x 10 ⁵)	2.52	2.18	1.89	1.64	1.25	0.96	0.76
General Properties								
Property		Code			Units		Typical Value	
Appearance		-			-		Clear, amber liquid	
Colour		-			-		Amber	
Pour Point		ASTM D97			°C (F)		-42 (-43.6)	
Flash Point – closed cup method		ISO 2719 / ASTM D93			°C (F)		Min 150 (302)	
Water Content - Karl Fischer test (coulometric test)		ISO 6296 / ASTM D1744			-		Max 500ppm	
Acid Number		ISO 6619 / ASTM D664			mg KOH/g		0.4	
Coefficient of Thermal Expansion		ASTM D1903			°C-1		0.000834	
Thermal Conductivity		ASTM D5930			W/m°C		0.1357	
Specific Heat		ASTM D2766			kJ/Kg°C		2.010	
Foam Test Sequence 1 –tendency/ stability		ISO 6247 / ASTM D892			ml / ml		50 / 0	
Particulate Cleanliness		SAE AS4059F			-		Class 6	

The above figures are typical of those obtained with normal production tolerance and do not constitute a specification. Detailed Pressure/ Viscosity/Temperature (PVT) data is available on request.

Castrol Brayco Micronic™ SV/4 Typical Performance Characteristics					
Property		Code	Performance		
Seawater Stability		API 17F Annex C (Rev4)	Provides anti corrosion performance on carbon steel with up to 10% seawater.		
Lubrication Shell 4 Ball - Mean Wear Scar Diameter (1hr, 30 kg, 1460 rpm)		IP239	0.6 mm typical		
Environmental Performance		OSPAR Requirements	All components tested for toxicity, biodegradation and bioaccumulation.		
Compatibility	Metals API 17F Annex C (Rev4)		Compatible with a wide range of metals. For a core set of commonly used metals see Table 3.		
	Elastomers / Plastic	API 17F Annex C (Rev4)	Compatible with a wide range of elastomers/plastics. For a core set of commonly used compounds see Table 4.		
	Umbilical Testing	API 17E	3 month compatibility testing completed successfully.		
Valve Testing	DCV	OEM specific	Qualified by a number of leading DCV manufacturers.		
	SSSV	OEM specific & OTO99001	Qualified by a number of leading SSSV manufacturers.		

For a more extensive list of tested materials and detailed information on testing contact Castrol.

Compatibility

Castrol Brayco Micronic™ SV/4 Metal Compatibility					
Material	Compatibility	Comments			
Carbon Steel S235	Compatible	I languate stad south an etablish south a fluid south as may be subject to			
Low Alloy Steel 4130	Compatible	Unprotected carbon steel above the fluid surface may be subject to corrosion from condensed moisture if fluid contains excessive water.			
Alloy Steel 51CrV4	Compatible	Corrosion from Condensed moisture ir fidia Contains excessive water.			
Stainless Steel 410	Compatible				
Stainless Steel 430FR	Compatible				
Stainless Steel 316	Compatible				
Stainless Steel 17-4PH	Compatible				
Nitronic 60	Compatible				
Monel K500	Compatible				
Inconel 718	Compatible				
Super Duplex 2507	Compatible				
Aluminium Bronze UNS C63000	Compatible				
Beryllium Copper	Compatible				
Tungsten Carbide - 10% Nickel	Compatible				
bonded	Compatible				
Electroless Nickel Plating	Compatible				
Zinc Plating	Compatible				

Castrol Brayco Micronic SV/4 is compatible with many materials commonly used in the construction of modern production subsea control systems. As with any fluid, a complete materials review should always be carried out before using Brayco Micronic SV/4.

Metals to be Avoided

Being a non-aqueous medium, galvanic corrosion is minimized and hence Castrol Brayco Micronic SV/4 is suitable for use where a wide variety of metals are used within the control system.

For coating compatibility data please contact Castrol.

Castrol Brayco Micronic™ SV/4 Elastomer and Plastic Compatibilty					
Material	Compatibilty	Comments			
Nitrile (NBR)	Compatible	Widely used as standard seal material, but care should be taken to select grades that provide the best performance. Higher acrylo nitrile contents generally give improved compatibility			
Hydrogenated Nitrile (HNBR)	Compatible				
Low Permeability Nitrile	Compatible				
Fluorocarbon (FKM-Viton)	Compatible	Performance can vary according to grade. Superior to Nitrile if higher temperatures involved (90°C or above).			
PTFE	Compatible	Very inert, and suitable for high temperature and pressure applications.			
PEEK	Compatible	Very inert, and suitable for high temperature and pressure applications.			
Perfluoroelastomer (FFKM - Chemraz)	Compatible	Suitable for extreme temperature applications.			
Polyurethane	Compatible				
Ethylene Propylene (EPDM)	Not Compatible	Important EPDM is not suitable for use with any hydrocarbon based fluids or greases.			
Nylon 11	Compatible	Tested to API 17 E			
Silicone	Not Compatible				

The data above refer to "standard" compounds recognised by industry. However, performance can vary depending on manufacturer, grade or operational conditions, e.g. manufacturing process, filler materials used in compounds, application, extreme temperatures, etc. We therefore recommend clarification or further testing is sought regarding project specific material compatibility, from either seal vendor or Castrol.

Seal Materials to be Avoided

Ethylene Propylene rubbers (EPR, EPDM) are not compatible with Castrol Brayco Micronic SV/4. These materials must be changed out from equipment to be used with Castrol Brayco Micronic SV/4.

Additional Information

Paint and other Surface Coatings

It is recommended that in accordance with good working practice the internal surface of the hydraulic system should not be coated. However, external surfaces may require coating and as with all control fluids conventional paint systems will tend to soften or strip. It is therefore recommended that these be replaced by cured epoxy, nylon or Phenolic types as commonly used subsea. Surface preparation prior to paint application is critical.

Where it is necessary to use internal surface coatings such as PTFE these should be assessed for suitability of use. Manufacturers guidelines should be observed with regards cure times and temperatures and as with paints systems surface preparation specifications should be adhered to.

Care and Handling

This product has been manufactured to a tightly controlled cleanliness specification. Any container that has been opened for use must be re-sealed to avoid contamination ingress from the environment (e.g. particulates or water). Any contaminants entering the product can affect its performance. The integrity of the product once the container is opened is the responsibility of the end user. It is good practice to use tarpaulins or drum lids to cover all containers to prevent ingress of contamination.

Castrol Brayco Micronic SV/4 must never be mixed with control fluids of different base types such as water glycol (e.g. Castrol Transaqua SP). It can be used to replace mineral oils (such as the Castrol Hyspin range), but this requires clarification with Castrol. Contamination of Castrol Brayco Micronic SV/4 with other fluid types can seriously affect the product performance.

If you need advice on any of the above, please contact your local Castrol Technical Service Engineer for more specific details.

Storage

All containers should be stored under cover and protected from exposure to direct sunlight. Do not store containers in temperatures below minus 5°C or above 45°C. 208L plastic drums can be stored a maximum of 2 high, providing a pallet is used to distribute the upper load evenly. In addition, the fill level of the upper drums should be less than or equal to the fill level of the lower drums. It is not recommended to store 208L plastic drums horizontally.

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